

AIR OPERATED LOCKING DIFFERENTIAL

RD100

Dana 30,27 SPL,3.73 & UP

| PARTS L | JIST | | | |
|---------|------|------------------------------------|----------|-------|
| ITEM# | QTY | DESCRIPTION | PART# | NOTES |
| 1 | 1 | SEAL HOUSING O-RINGS (PK OF 2) | 160235SP | 1 |
| 2 | 1 | SEAL HOUSING KIT | 081801SP | |
| 3 | 2 | SHIM KIT | SHK003 | |
| * | 2 | MASTER SHIM | 150325 | |
| 4 | 1 | BONDED SEAL | 160701SP | |
| 5 | 1 | CLUTCH GEAR & WAVESPRING KIT | 050903SP | |
| 6 | 1 | SPIDER BLOCK | 070503SP | |
| 7 | 1 | LONG CROSS SHAFT | 061302SP | |
| 8 | 1 | SIDE GEAR | SEE NOTE | 3 |
| 9 | 1 | COUNTERSUNK SCREW (PK OF 2) | 200213SP | |
| 10 | 1 | RETAINING PIN SET (PK OF 4) | 120601SP | |
| 11 | 2 | TAPERED ROLLER BEARING | 160109 | 2 |
| 12 | 1 | FLANGE CAP KIT | 028502SP | |
| 13 | 1 | WAVESPRING | 150702SP | |
| 14 | 1 | SPLINED SIDE GEAR | SEE NOTE | 3 |
| 15 | 2 | SHORT CROSS SHAFT | 061402SP | |
| 16 | 4 | PINION GEAR | SEE NOTE | 3 |
| 17 | 4 | PINION THRUST WASHER | SEE NOTE | 4 |
| 18 | 2 | SIDE GEAR THRUST WASHER | SEE NOTE | 4 |
| 19 | 1 | DIFFERENTIAL CASE | 013102SP | |
| * | 1 | BULKHEAD FITTING KIT (O-RING TYPE) | 170111 | |
| * | 1 | PUSH-IN FITTING (5mm to 1/8"BSPP) | 170201SP | |
| * | 1 | AIR LINE (5mm DIA X 6m LONG) | 170301SP | |
| * | 1 | SOLENOID VALVE (12V) | 180103SP | |
| * | 1 | SWITCH | 180209SP | |
| * | 1 | SWITCH COVER (FRONT) | 180210SP | |
| * | 1 | CABLE TIE (PK OF 25) | 180305 | |
| * | 1 | OPERATING & SERVICE MANUAL | 210200 | |
| * | 1 | INSTALLATION GUIDE | 2102100 | |

NOTES

- 1 For replacement O-rings use only BS133 Viton 75.
- 2 For replacement bearing use Timken part # LM102949 / LM102910.
- 3 Available only as complete 6 gear set # 728J011
- 4 Available only as complete thrust washer kit #730J01
- For ratios of 3.54:1 and down refer to RD101 (Section 2.101).
- Bearing cap torque does not apply to aluminium housings. Refer to vehicle's service manual for correct torque value.



^{*} Not illustrated in exploded view





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SPECIFICATIONS

Axle Spline 27 tooth, Ø29.5mm [1.16"]

Ratio Supported 3.73:1 & up

Ring Gear ID 114.3mm [4.50"]

Ring Gear OD 183mm [7.2"]

Ring Gear Bolts 10 bolts on Ø133mm [5.25"]

Ring Gear Torque 75Nm [55 ft-lb]

Backlash 0.15-0.25mm [0.006-0.010"]
Bearing Cap Torque 81Nm [60 ft-lb] (see note 4)

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